



**South Seas Spas™**



## SOUTH SEAS SPAS

### HYDROTHERAPY BENEFITS

### FEATURES

Deluxe and Standard South Seas Spas are as dynamic in quality as they are in efficiency. These spas have an aesthetic appeal and attractive features.

Each moment that you enjoy in a South Seas Spa, can improve your quality of life with hydrotherapy. This age-old form of healing and stress

relief is based on three simple principles: heat, buoyancy and water movement (hydro-massage). Hydrotherapy is an unparalleled method of relieving stress and stress-related conditions, such as high blood pressure, headaches and chronic pain. It benefits every part of the body, including skeletal, respiratory, circulatory, neuromuscular

and the digestive systems.

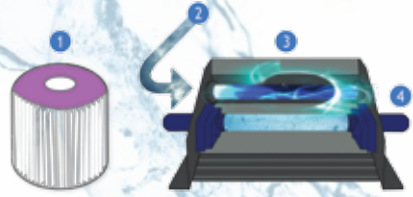
Choose from many options to enhance your spa such as a pillowfall, stereo and water purification systems like the Advanced Oxidation Process (AOP™) or the FROG® @ease™ with SmartChlor™ technology.





# AOP™

## WATER PURIFICATION



## HOW IT WORKS

- 1 **Filtered** water is cycled through the Pump and then enters the **AOP Unit** through the injector, drawing Ozone and Hydroxyls from the chamber. The static mixer combines water, Ozone and Hydroxyls.
- 2 Air enters unit where the **UV Bulb\*** converts it to Ozone and Hydroxyls.
- 3 Water irradiated by **Germicidal UVC** converts ozone to Hydroxyl Radicals through **Advanced Oxidation Processing**. Contaminants are destroyed by intense Germicidal UVC, Ozone, and Hydroxyl Radicals.
- 4 Water exits the unit and flows into the spa resulting in clean and **Purified** spa water.

\* 20,000 hour rated

## ENHANCED WATER PURIFICATION WITH THE FROG® @EASE™ IN-LINE SYSTEM

This patented in-line system is a breakthrough in water-care that combines Fresh Mineral Water™ with SmartChlor™ Technology to provide self-regulating, cleaner, clearer and softer spa water that's far easier to take care of.



## FEATURES

- **Warranty**  
Lifetime Structure  
1 - Year Cabinet  
3 - Year Surface  
3 - Year Parts, Labor, Plumbing & Electrical
- 4 in. Maximum Tapered ASTM Cover
- ArcticPac Insulation w/ABS Bottom
- Ozone Ready
- Heater:  
1 kW @ 120 V for North America (60 Hz),  
4 kW @ 240 V for Export (50 Hz)
- Maintenance Free Kingwood Cabinet
- Stainless Steel Jets
- 50 sq. ft. Filter
- 12 V Spa Light (Not Available on Deluxe Models)
- GFCI Cord:  
15 ft 120V / 240 V, 20 A (617C, 518P, 521L Only)
- Deluxe Model includes Pillowfall LED & DynaStar LED

## OPTIONAL FEATURES

- Stereo System: (Not Available on 617C, 627C, 627M, 518P, 521L, 532L)  
1) Bluetooth® Music Experience  
Bluetooth Receiver, AM/FM, USB, Aux-in, (4) Speakers, Subwoofer  
2) Aux Input Media Locker  
3.5 mm input for MP3 devices, (4) Speakers, Subwoofer, Optional (2) 3 in. Patio Speakers
- LED Lighting:  
1) Multicolor 10 LED (Standard Models Only)  
2) DynaStar LED: (1) 3.5 in., (3) 2 in. LED Lights, Top Rail Lighting (N/A on 617/627C, 627M, 518P, 726/743D, 735L/B)
- Pump/Heater Valves
- Pillowfall (N/A 518P)
- Water Purification:  
1) FROG® @ease™ with SmartChlor™\*  
2) Ozonator  
3) AOP™
- Full Foam Energy Efficient Package\*\*

\*Where Allowed by Law \*\*Required for Spas in the States of CA & CT

## DELUXE CLASS

The most discriminating buyers choose South Seas because of the aesthetic appeal and attractive features not found in other spas. Our Deluxe spa offers several features, the pillowfall, neck and

shoulder jet massager, and LED lighting. By choosing other options, such as a stereo system or rail lighting, you can make this spa your own private getaway.



627 C

3 seats

27 jets

72 x 72 x 32 in | 183 x 183 x 81 cm

(1) 4.8 BHP pump

350 lbs | 159 kg

200 gal | 757 L



627 M

5 seats

27 jets

78 D x 36 in | 198 D x 91 cm

(1) 4.8 BHP pump

502 lbs | 228 kg

275 gal | 1,041 L



532 L

3 seats

32 jets

84 x 60 x 32 in | 213 x 152 x 81 cm

(1) 6.0 BHP pump

460 lbs | 209 kg

250 gal | 946 L



743 D

5 seats

43 jets

84 x 68 x 36 in | 213 x 173 x 91 cm

(2) 4.8 BHP pumps

502 lbs | 228 kg

315 gal | 1,192 L



748 B / L

7 / 6 seats

48 jets

84 x 84 x 36 in | 213 x 213 x 91 cm

(2) 4.8 BHP pumps

726 lbs | 329 kg

360 gal | 1,363 L

# DELUXE CLASS

## Features



**850 B / L**

7 / 6 seats

50 jets

91 x 91 x 36 in | 231 x 231 x 91 cm

(1) 5.0, (1) 4.8 BHP pumps

803 lbs | 364 kg

450 gal | 1,703 L



**860 B / L**

7 / 6 seats

60 jets

91 x 91 x 36 in | 231 x 231 x 91 cm

(1) 5.0, (1) 4.8, (1) 3.0 BHP pumps

803 lbs | 364 kg

450 gal | 1,703 L



**965 L**

8 seats

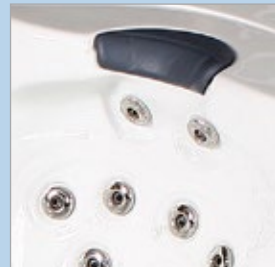
65 jets

108 x 91 x 36 in | 274 x 231 x 91 cm

(1) 5.0, (1) 4.8, (1) 3.0 BHP pumps

967 lbs | 439 kg

550 gal | 2,082 L



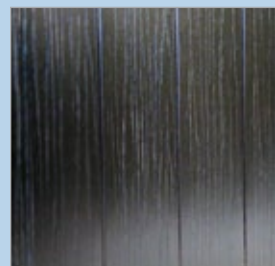
Neck Jets



Pillowfall



DynaStar LED Lighting



Kingwood Cabinets

BHP (Brake Horsepower) is a maximum value measured by the motor manufacturer with no load applied. Dry weight is shipping weight, including package and wooden runners. Dimensions, capacities and weights are approximate. Specifications are subject to change without notice. Spa images have been digitally rendered and may or may not show optional features.

## STANDARD CLASS

Whether you choose the Standard or Deluxe South Seas model, both are as committed to quality as they are to efficiency. Even the most basic package will let your stress melt as you are massaged with warm water powered by

stainless steel jets inside maintenance-free cabinetry. You can add a stereo system and mood soothing lights for a custom-made vacation spot in your own backyard retreat.



**518 P**

4 seats

18 jets

78 x 60 x 30 in | 198 x 152 x 76 cm

(1) 3.0 BHP pump, 115 V

400 lbs | 181 kg

200 gal | 757 L

20 A GFCI cord



**521 L**

3 seats

21 jets

84 x 60 x 32 in | 213 x 152 x 81 cm

(1) 3.0 BHP pump, 115 V

460 lbs | 209 kg

250 gal | 946 L

20 A GFCI cord



**617 C**

3 seats

17 jets

72 x 72 x 32 in | 183 x 183 x 81 cm

(1) 3.0 BHP pump, 115 V

350 lbs | 159 kg

200 gal | 757 L

20 A GFCI cord



**726 D**

5 seats

26 jets

84 x 68 x 36 in | 213 x 173 x 91 cm

(1) 4.8 BHP pump

502 lbs | 228 kg

315 gal | 1,192 L

# STANDARD CLASS

## Features



Stainless Steel Jets



Ergonomic Design



Kingwood Cabinets



12 V Spa Light



729 B

7 seats  
29 jets

84 x 84 x 36 in | 213 x 213 x 91 cm

(1) 4.8 BHP pump

726 lbs | 329 kg

360 gal | 1,363 L



729 L

6 seats  
29 jets

84 x 84 x 36 in | 213 x 213 x 91 cm

(1) 4.8 BHP pump

726 lbs | 329 kg

360 gal | 1,363 L



834 B

7 seats  
34 jets

91 x 91 x 36 in | 231 x 231 x 91 cm

(1) 6.0 BHP pumps

803 lbs | 364 kg

450 gal | 1,703 L



834 L

6 seats  
34 jets

91 x 91 x 36 in | 231 x 231 x 91 cm

(1) 6.0 BHP pumps

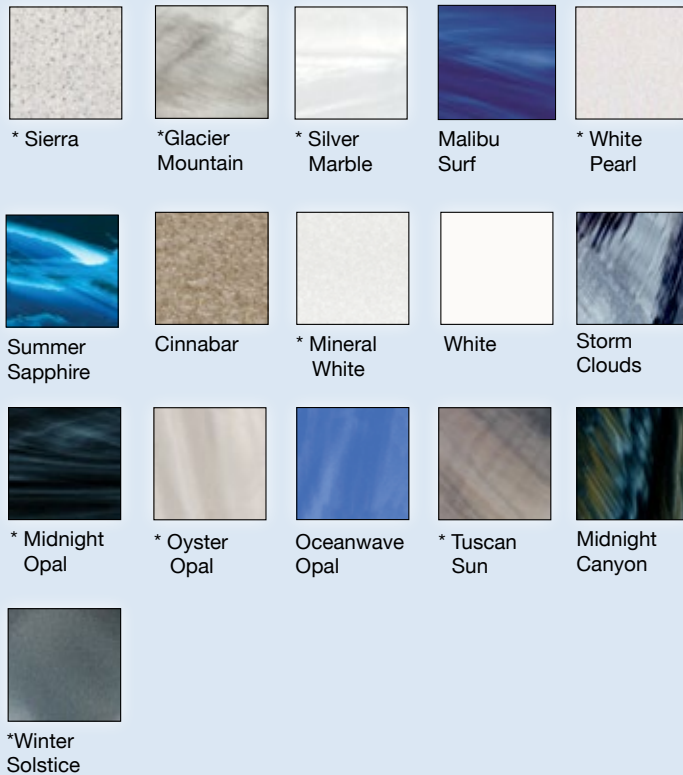
803 lbs | 364 kg

450 gal | 1,703 L

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## ACRYLIC SHELLS

South Seas Spas proudly offers cast acrylic shells with an extra level of protection against mold and mildew by using technology that inhibits the growth of bacteria causing odors or stains between cleaning.



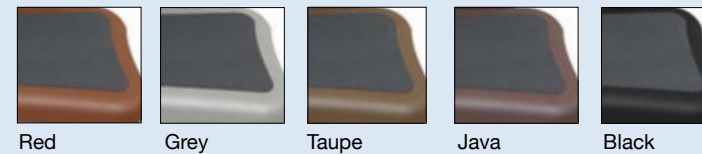
\* 965 L Deluxe available only in these colors

## KINGWOOD CABINETRY

Maintenance Free cabinets will not rot, rust, warp, deteriorate or require replacement. Panels are made of a durable, synthetic material that can withstand the harshest weather conditions. This all-weather durable, fade-resistant and stain-resistant Kingwood cabinet requires no painting or staining. Easily clean up these cabinets with soap and water, if necessary.



## STEPS



## ROCK CABINETRY

Beautiful, long-lasting rock cabinetry adds years of maintenance-free life to your spa. Rock cabinets share all the same characteristics as Kingwood cabinets. They are durable and easy to clean. Matching steps are also available. (Not available on the 518P, 617C and 627C, 627M)

